PATENT COOPERATION TREAT

From the INTERNATIONAL BUREAU Commissioner **US Department of Commerce** United States Patent and Trademark Office, PCT 2011 South Clark Place Room CP2/5C24 Arlington, VA 22202

PCT **NOTIFICATION OF ELECTION** (PCT Rule 61.2) **ETATS-UNIS D'AMERIQUE** Date of mailing (day/month/year) in its capacity as elected Office 15 February 2001 (15.02.01) International application No. Applicant's or agent's file reference PCT/GB00/02202 **AA 1464 PCT** International filing date (day/month/year) Priority date (day/month/year) 15 June 1999 (15.06.99) 07 June 2000 (07.06.00) **Applicant** HAWKER, Pelham, Nigel The designated Office is hereby notified of its election made: in the demand filed with the International Preliminary Examining Authority on: 10 January 2001 (10.01.01) in a notice effecting later election filed with the International Bureau on: 2. The election was not made before the expiration of 19 months from the priority date or, where Rule 32 applies, within the time limit under Rule 32.2(b).

Authorized officer The International Bureau of WIPO 34, chemin des Colombettes Olivia TEFY 1211 Geneva 20, Switzerland Facsimile No.: (41-22) 740.14.35 Telephone No.: (41-22) 338.83.38







Application No: Claims searched:

GB 9913732.5

l: 1 to 9

Examiner:

John Twin

Date of search:

24 September 1999

Patents Act 1977 Search Report under Section 17

Databases searched:

UK Patent Office collections, including GB, EP, WO & US patent specifications, in:

UK Cl (Ed.Q): F1B (B2LA, BB140)

Int Cl (Ed.6): F01N 3/28; F02D 21/08; F02M 25/07

Other: Online: EPODOC, JAPIO, WPI

Documents considered to be relevant:

Category	Identity of document and relevant passage		
X	DE 19853119 A	(AVL List) - see eg WPI abstract accession no.99-339019	1,8
X	JP 8-338320 A	(Hino Motors) - see eg WPI abstract accession no.97-104299; Patent Abstracts of Japan, vol.097004	1,2,4,8
X	JP 6-066208 A	(Yanmar Diesel) - see eg Patent Abstracts of Japan, group M1621, vol.018314	1,2,4,8

X Document indicating lack of novelty or inventive step

Y Document indicating lack of inventive step if combined with one or more other documents of same category.

Member of the same patent family

A Document indicating technological background and/or state of the art.

P Document published on or after the declared priority date but before the filing date of this invention.

E Patent document published on or after, but with priority date earlier than, the filing date of this application.

PATENT COOPERATION TREATY PCT

4

52

Æ.

INTERNATIONAL SEARCH REPORT

(PCT Article 18 and Rules 43 and 44)

Applicant's or agent's file reference AA 1464 PCT		of Transmittal of International Search Report /220) as well as, where applicable, item 5 below.
International application No.	International filing date (day/month/year)	(Earliest) Priority Date (day/month/year)
PCT/GB 00/02202	07/06/2000	15/06/1999
Applicant		
JOHNSON MATTHEY PUBLIC LI	MITED COMPANY et al.	
This International Search Report has bee according to Article 18. A copy is being tr	n prepared by this International Searching Au ansmitted to the International Bureau.	uthority and is transmitted to the applicant
	of a total of2 sheets. a copy of each prior art document cited in th	is report.
	international search was carried out on the bless otherwise indicated under this item.	asis of the international application in the
the international search v Authority (Rule 23.1(b)).	vas carried out on the basis of a translation of	the international application furnished to this
was carried out on the basis of th	e sequence listing: conal application in written form. conational application in computer readable for this Authority in written form. control this Authority in computer readble form. control this Authority in computer readble form. control this Authority in computer readble form. control this Authority furnished written sequence listing as filed has been furnished.	does not go beyond the disclosure in the
the statement that the inf furnished	ormation recorded in computer readable form	is identical to the written sequence listing has been
Certain claims were foul Unity of invention is lace	ind unsearchable (See Box I). sking (see Box II).	
	ubmitted by the applicant. shed by this Authority to read as follows:	
the text has been establis	ubmitted by the applicant. shed, according to Rule 38.2(b), by this Autho e date of mailing of this international search r	ority as it appears in Box III. The applicant may, eport, submit comments to this Authority.
6. The figure of the drawings to be puber as suggested by the applicant fair because this figure better	licant.	None of the figures.

(19) World Intellectual Property Organizati n International Bureau



(43) International Publication Date 21 December 2000 (21.12.2000)

PCT

(10) International Publication Number WO 00/77353 A3

(51) International Patent Classification⁷: F01N 3/035, 3/023

F02M 25/07,

WO 00/77353 A3

- (21) International Application Number: PCT/GB00/02202
- (22) International Filing Date: 7 June 2000 (07.06.2000)
- (25) Filing Language:

English

(26) Publication Language:

English

(30) Priority Data: 9913732.5

15 June 1999 (15.06.1999) GB

(71) Applicant (for all designated States except US): JOHN-SON MATTHEY PUBLIC LIMITED COMPANY [GB/GB]; 2-4 Cockspur Street, Trafalgar Square, London SW1Y 5BG (GB).

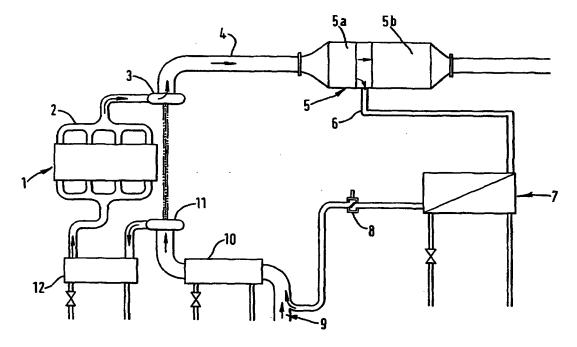
- (72) Inventor; and
- (75) Inventor/Applicant (for US only): HAWKER, Pelham, Nigel [GB/GB]; The Dove House, Rectory Lane, Fowlmere, Royston SG8 7TJ (GB).
- (74) Agent: WISHART, Ian, Carmichael; Johnson Matthey Technology Centre, Blounts Court, Sonning Common, Reading RG4 9NH (GB).
- (81) Designated State (national): US.
- (84) Designated States (regional): European patent (AT, BE, CH, CY, DE, DK, ES, FI, FR, GB, GR, IE, IT, LU, MC, NL, PT, SE).

Published:

- With international search report.
- (88) Date of publication of the international search report: 31 May 2001

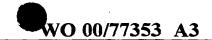
[Continued on next page]

(54) Title: IMPROVEMENTS IN EMISSIONS CONTROL



(57) Abstract: A diesel engine (1) has an exhaust system (4) and an oxidation catalyst (5a). Exhaust gas for recirculation is taken through an intake pipe (6) downstream of the catalyst, and preferably upstream of a filter (5b) for soot. The recirculated gases are passed through a cooler (7) upstream of the EGR valve (8). Good removal of soot and NO_x is achieved even at low exhaust gas temperature.

00/77363 A 2





For two-letter codes and other abbreviations, refer to the "Guidance Notes on Codes and Abbreviations" appearing at the beginning of each regular issue of the PCT Gazette.

INTERNATIONAL SEARCH REPORT

Interr Application No PCT/GB 00/02202

A CLASS IPC 7	FO2M25/07 FO1N3/035 FO1N3/	023			
According	to International Patent Classification (IPC) or to both national classi	fication and IPC			
B. FIELDS	SEARCHED				
Minimum d IPC 7	locumentation searched (classification system followed by classific FO2M FO1N	ation symbols)			
Documents	ation searched other than minimum documentation to the extent tha	it such documents are included in the fields so	earched		
Electronic o	data base consulted during the international search (name of data	base and, where practical, search terms used)		
EPO-In	nternal, PAJ				
C. DOCUM	IENTS CONSIDERED TO BE RELEVANT				
Category °	Citation of document, with indication, where appropriate, of the	relevant passages	Relevant to claim No.		
A	W0 99 09307 A (JOHNSON MATTHEY 25 February 1999 (1999-02-25) page 4, line 8 - line 29; figure abstract	_	1-3,8-10		
Α	DE 40 07 516 A (KLÖCKNER-HUMBOL 12 September 1991 (1991-09-12) abstract column 2, line 3 - line 65; fig		1,8,9		
А	WO 95 27128 A (BROWN, LOWI, BEN 12 October 1995 (1995-10-12) abstract page 8, line 19 -page 10, line		1,9		
	<u> </u>				
Funt	ther documents are listed in the continuation of box C.	χ Patent family members are listed	in annex.		
*A" document defining the general state of the art which is not considered to be of particular relevance "E" earlier document published after the international filing date or priority date and not in conflict with the application but cited to understand the principle or theory underlying the invention "C" decument of particular relevance to the principle or theory underlying the invention.					
filing date "L" document which may throw doubts on priority claim(s) or which is cited to establish the publication date of another citation or other special reason (as specified) "O" document referring to an oral disclosure, use, exhibition or document is combined with one or more other such document is combined with one or more other such document.					
"P" docum	other means ments, such combination being obvious to a person skilled in the art.				
	actual completion of the international search	*&* document member of the same patent family Date of mailing of the international search report			
1	1 September 2000	18/09/2000			
Name and	mailing address of the ISA European Patent Office, P.B. 5818 Patentlaan 2 NL – 2280 HV Rijswijk Tel. (+31-70) 340-2040, Tx. 31 651 epo nl,	Authorized officer Van Zoest, A			
	Fax: (+31-70) 340-3016	Tail Luest, M			

ŧ

1

INTERNATIONAL SEARCH REPORT

patent family members

Application No
PCT/GB 00/02202

Patent document		5.0			00/02202
cited in search repor				Patent family Publicat member(s) dat	
WO 9909307	A	25-02-1999	AU 873879 EP 100395		08-03-1999 31-05-2000
DE 4007516	Α	12-09-1991	NONE		
WO 9527128	A	12-10-1995	AU 650729	6 A	23-10-1996

PATENT COOPERATION TREATY

From the INTERNATIONAL PRELIMINARY EXAMINING AUTHORITY

WISHART, Ian JOHNSON MATTHEY TECHNOLOGY CENTRE **Blounts Court**

Sonning Common Reading RG4 9NH **GRANDE BRETAGNE**



NOTIFICATION OF TRANSMITTAL OF THE INTERNATIONAL PRELIMINARY **EXAMINATION REPORT**

(PCT Rule 71.1)

Date of mailing

(day/month/year)

13.09.2001

IMPORTANT NOTIFICATION

Applicant's or agent's file reference

International application No.

PCT/GB00/02202

AA 1464 PCT

International filing date (day/month/year)

Priority date (day/month/year)

07/06/2000

15/06/1999

Applicant

JOHNSON MATTHEY PUBLIC LIMITED COMPANY et al.

- 1. The applicant is hereby notified that this International Preliminary Examining Authority transmits herewith the international preliminary examination report and its annexes, if any, established on the international application.
- 2. A copy of the report and its annexes, it any, is being transmitted to the International Bureau for communication to all the elected Offices.
- 3. Where required by any of the elected Offices, the International Bureau will prepare an English translation of the report (but not of any annexes) and will transmit such translation to those Offices.

4. REMINDER

The applicant must enter the national phase before each elected Office by performing certain acts (filing translations and paying national fees) within 30 months from the priority date (or later in some Offices) (Article 39(1)) (see also the reminder sent by the International Bureau with Form PCT/IB/301).

Where a translation of the international application must be furnished to an elected Office, that translation must contain a translation of any annexes to the international preliminary examination report. It is the applicant's responsibility to prepare and furnish such translation directly to each elected Office concerned.

For further details on the applicable time limits and requirements of the elected Offices, see Volume II of the PCT Applicant's Guide.

Name and mailing address of the IPEA/

Authorized officer

Marra, E

European Patent Office D-80298 Munich Tel. +49 89 2399 - 0 Tx: 523656 epmu d

Fax: +49 89 2399 - 4465

Tel.+49 89 2399-7235





INTERNATIONAL PRELIMINARY EXAMINATION REPORT

(PCT Article 36 and Rule 70)

Applicant's	s or ag	ent's file reference	T		See Notifica	ation of Transmittal of Interna	ational
AA 1464 PCT			FOR FURTHER A	ACTION Preliminary Examination Report (Form PCT/IPEA/416)			
Internation	nal app	olication No.	International filing date	(day/month	/year)	Priority date (day/month/ye	ear)
PCT/GE	PCT/GB00/02202 07/06/2000					15/06/1999	
Internation F02M25		ent Classification (IPC) or na	ational classification and IF	PC .			
Applicant	ON 1		ITED COMPANY A	- 4			
JOHNS		IATTHEY PUBLIC LIM	TIED COMPANY et a	al.			
		ational preliminary examismitted to the applicant		prepared	by this Inter	rnational Preliminary Exa	mining Authority
2. This	REPO	ORT consists of a total of	4 sheets, including thi	s cover sh	eet.		
t	oeen a		sis for this report and/o	r sheets co	ontaining rec	, claims and/or drawings tificatior:s made before t e PCT).	
Thes	e ann	exes consist of a total of	5 sheets.				
	·	contains indications rela	iting to the following ite	ms:			
1	\ ⊠	Basis of the report					
11	_	Priority	miniam with removed to a		4:	and facilities to the first	
III VI		Lack of unity of invention	-	oveity, inve	entive step a	nd industrial applicability	,
V	Ø	*	nder Article 35(2) with r		ovelty, inver	ntive step or industrial ap	plicability;
VI		Certain documents cite		omone			
VII		Certain defects in the in					
VIII	Ø	Certain observations or		cation			
Date of sub	missio	n of the demand		Date of co	mpletion of th	is report	
10/01/20	01			13.09.200	1		
		address of the international		Authorize	d officer		STORES PARTITION
<u>a</u>	Euro D-80	pean Patent Office 298 Munich		Christoc	loulou, T		Transfer of the state of the st
Tel. +49 89 2399 - 0 Tx: 523656 epmu d Fax: +49 89 2399 - 4465				Telephone	No ±49.89.2	2200 2721	Bod 13 2040 - 20 ac land

Telephone No. +49 89 2399 2721

 $4q^{-2}$

6 7

INTERNATIONAL PRELIMINARY EXAMINATION REPORT

International application No. PCT/GB00/02202

1.	Bas	is	f th	report

63

•••		Zuere van velpere				
1.	the an	With regard to the elements of the international application (Replacement sheets which have been furnished to the receiving Office in response to an invitation under Article 14 are referred to in this report as "originally filed" and are not annexed to this report since they do not contain amendments (Rules 70.16 and 70.17)): Description, pages:				
	1,2	2,5,6	as originally filed	ti.		
	3,3	3a,4	with telefax of	19/06/2001		
	Cla	aims, No.:				
	1-8	3	with telefax of	19/06/2001		
	Dra	awings, sheets:				
	1/1		as originally filed			
2.	With regard to the language, all the elements marked above were available or furnished to this Authority in the language in which the international application was filed, unless otherwise indicated under this item.					
	These elements were available or furnished to this Authority in the following language: , which is:					
	the language of a translation furnished for the purposes of the international search (under Rule 23.1(b)).					
		the language of pu	blication of the international app	lication (under Rule 48.3(b)).		
		the language of a t 55.2 and/or 55.3).	translation furnished for the purp	oses of international preliminary examination (under Rule		
3.	With regard to any nucleotide and/or amino acid sequence disclosed in the international application, the international preliminary examination was carried out on the basis of the sequence listing:					
		contained in the int	ternational application in written	form.		
			the international application in co			
		_	ently to this Authority in written f			
			ently to this Authority in compute			
		The statement that	•	ten sequence listing does not go beyond the disclosure in		
		•	the information recorded in com	nputer readable form is identical to the written sequence		
4.	The	amendments have	resulted in the cancellation of:			

INTERNATIONAL PRELIMINARY EXAMINATION REPORT

International application No. PCT/GB00/02202

	the description,	pages:		
	the claims,	Nos.:		
	the drawings,	sheets:		
5.	This report has been established as if (some of) the amendments had not been made, since they have been considered to go beyond the disclosure as filed (Rule 70.2(c)):			
	(Any replacement sheet containing such amendments must be referred to under item 1 and annexed to this report.)			

- 6. Additional observations, if necessary:
- V. Reasoned statement under Article 35(2) with regard to novelty, inventive step or industrial applicability; citations and explanations supporting such statement
- 1. Statement

()

Novelty (N)

Yes:

Claims 1-8

No:

Claims

Inventive step (IS)

Yes:

Claims 1-8

No:

Claims

Industrial applicability (IA)

Yes:

Claims 1-8

No: Claims

2. Citations and explanations see separate sheet

VIII. Certain observations on the international application

The following observations on the clarity of the claims, description, and drawings or on the question whether the claims are fully supported by the description, are made: see separate sheet

INTERNATIONAL PRELIMINARY International application No. PCT/GB00/02202 EXAMINATION REPORT - SEPARATE SHEET

٧.

- 1. The document WO 99/09307 (D1) is regarded as being the closest prior art to the subject-matter of claims 1 and 8, and discloses a diesel engine and a process for the reduction of polluting emissions from diesel engine exhaust gases, with an oxidation catalyst (5a) and an exhaust gas recirculation system, wherein the EGR system (6, 7, 8) is mounted downstream of the oxidation catalyst (5a), so that the portion of exhaust gases recirculated has passed through the oxidation catalyst. The features in the characterising part of claims 1 and 8 of the present application are considered as involving an inventive step (Article 33(3) PCT), because arranging the particulate trap downstream of the EGR system intake is not rendered obvious by the prior art. The advantage of this arrangement is that no "wet" particulate matter contacts the EGR valve.
- 2. Claims 2-7 are dependent on claim 1 and as such also meet the requirements of the PCT with respect to novelty and inventive step.

VIII.

- 1. Line 2 of claim 1 should read "catalyst (5a), a particulate trap (5b) ...";
- 2. In claim 5 the term "the filter" is undefined;
- 3. Line 5 of claim 8 should read "... of the point of taking said portion of the resulting gas ...".

5

10

15

20

(C)

25

0

TD

incorporates a catalyst effective to convert NO to NO₂ under normal operating conditions, a trap for particulates mounted downstream of the catalyst and an exhaust gas recirculation system mounted downstream of the trap, and provided with cooling means to cool the portion of exhaust gas which is recirculated.

DE-A-4007516 describes a diesel engine including an exhaust system having an oxidation catalyst and a particulate trap located downstream thereof.

It is noted that the gases for exhaust gas recirculation in WO 99/09307 and DE-A-4007516 are taken downstream of the trap, thus benefitting from reduced particulate.

The present invention provides a modified diesel EGR and catalyst system, comprising a diesel engine provided with an exhaust system, which exhaust system comprises an oxidation catalyst and an exhaust gas recirculation system, characterised in that the exhaust gas recirculation system intake is mounted downstream of the oxidation catalyst, and upstream of a trap for particulates, such that the portion of exhaust gases recirculated has passed through the oxidation catalyst.

Preferably, the oxidation catalyst is effective to oxidise at least a portion of NO in the exhaust gases to NO₂, under typical conditions for said engine. More preferably, the catalyst is a high loading platinum catalyst carried on a metal or ceramic flow-through honeycomb catalyst support. Such a support may have from 50 to 800 cells/sq.in, preferably about 400cpsi. The catalyst may have a loading from 10 to 150 gm Pt/cu ft of catalyst, preferably 75 to 100g/cu ft, optionally in association with one or more other platinum group metals and/or one or more base metal catalysts or promoters, such as Ce, V, W or Zr.

The present invention also provides a process for the reduction of polluting emissions from diesel engine exhaust gas including NO_x, comprising passing the engine-out exhaust gas through an oxidation catalyst to generate NO₂ from NO in the gas, taking a portion of the resulting gas from the resulting gas stream and recycling said portion to the engine intake

5

73

and trapping particulates in a filter mounted downstream of the point of taking the resulting gas and oxidising the particulates by reaction with at least some of the NO₂ generated by the oxidation catalyst. Preferably, at least the majority of carbonaceous particles in the remaining gases are collected on a trap and continuously or semi-continuously oxidised by reaction with the NO₂

reaction with the NO2. -

The exhaust gas recirculation may be carried out using essentially well established technology, using valves in the exhaust system and a control system. It is believed that the present invention may be operated most effectively at a lower recirculation ratio (eg 5 to 30% by vol preferably 12 to 20% by vol) than is normal. Although engine intake vacuum may provide adequate EGR, it may be preferable to use pumping to provide a vacuum using a variable speed fan or pump operating under the control of the engine management unit.

10

15

5

Preferably, the EGR valve is mounted downstream, in the recirculation loop, of the cooler, whereby a proportion of the particulate is removed from the gases in the cooler. Since the recirculated gases are enriched with NO2, it is possible, depending upon gas temperatures, flow rates and resistence times, for a proportion of particulates to be wholly or partially combusted within the cooler or "during flight".

It is to be realised that since only a portion of the exhaust gases is recycled, the system and process of the invention desirably include a particulate trap downstream of the EGR loop, such that all the gases fed to the exhaust outlet pipe are filtered. A preferred trap is an extruded ceramic, e.g. cordierite, wall flow filter. Other filters including metal mesh or metal or ceramic foams, may also be considered. Filters as such are not essential, if the system provides sufficient residence time for particulate to be oxidised by reaction with NO2 in flight, possibly adhering to the front face or within the cells of catalytic components or variants on these.

25

30

P

The present invention is believed to offer, in its preferred embodiments, certain unexpected advantages. The invention, because it does not depend upon a NOx reduction catalyst reaching light-off temperature, is effective to reduce NOx at all engine operating temperatures. This has increasing importance as diesel engines are designed to give increasing efficiency and exhaust gas temperatures fall. Additionally, traditional EGR systems suffer from wear and other degradation both of the EGR valves which are used to extract the recirculating portion of the exhaust gases, and on engine or exhaust components themselves. Such degradation may lead to expensive rebuilds and engine downtime, and a system that offers the potential for savings in this area has considerable economic value.

<u>CLAIMS</u>

5

10

En

- 1. A diesel engine (1) provided with an exhaust system (4) comprising an oxidation catalyst (5a), a particulated trap (5b) and an exhaust gas recirculation system ("EGR"), wherein the EGR system intake (6) is mounted downstream of the oxidation catalyst, so that the portion of recirculated exhaust gas passes through the oxidation catalyst, characterised in that the particulate trap is downstream of the EGR system intake.
- 2. A system according to claim 1, so arranged that all of the remainder of the un-recirculated exhaust gas passes through the particulate trap.
- 15 3. A system according to claim 1, wherein the particulate trap is mounted in the EGR system.
 - 4. A system according to claim 1, 2 or 3, wherein the particulate trap is effective to trap at least 50% by wt of particulates in the exhaust gas.

20

K7,

- 5. A system according to claim 4, wherein the particulate trap comprises by-pass means, the arrangement being such that blocking of the filter does not cause excessive back-pressure in the exhaust system.
- 25 6. A system according to any preceding claim, wherein the recirculation ratio of the EGR system may be varied from 5 to 30% by volume.
 - 7. A system according to any preceding claim, comprising a cooler (7) for the recirculated gases, said cooler being mounted upstream of an EGR valve (8).

30

8. A process for the reduction of polluting emissions from diesel engine exhaust gas including NO_x, comprising passing the engine-out exhaust gas through an oxidation catalyst to generate NO₂ from NO in the gas, taking a portion of the resulting gas from the resulting

gas stream and recycling said portion to the engine intake and trapping particulates in a filter mounted downstream of the point of taking the resulting gas and oxidising the particulates by reaction with at least some of the NO₂ generated by the oxidation catalyst.